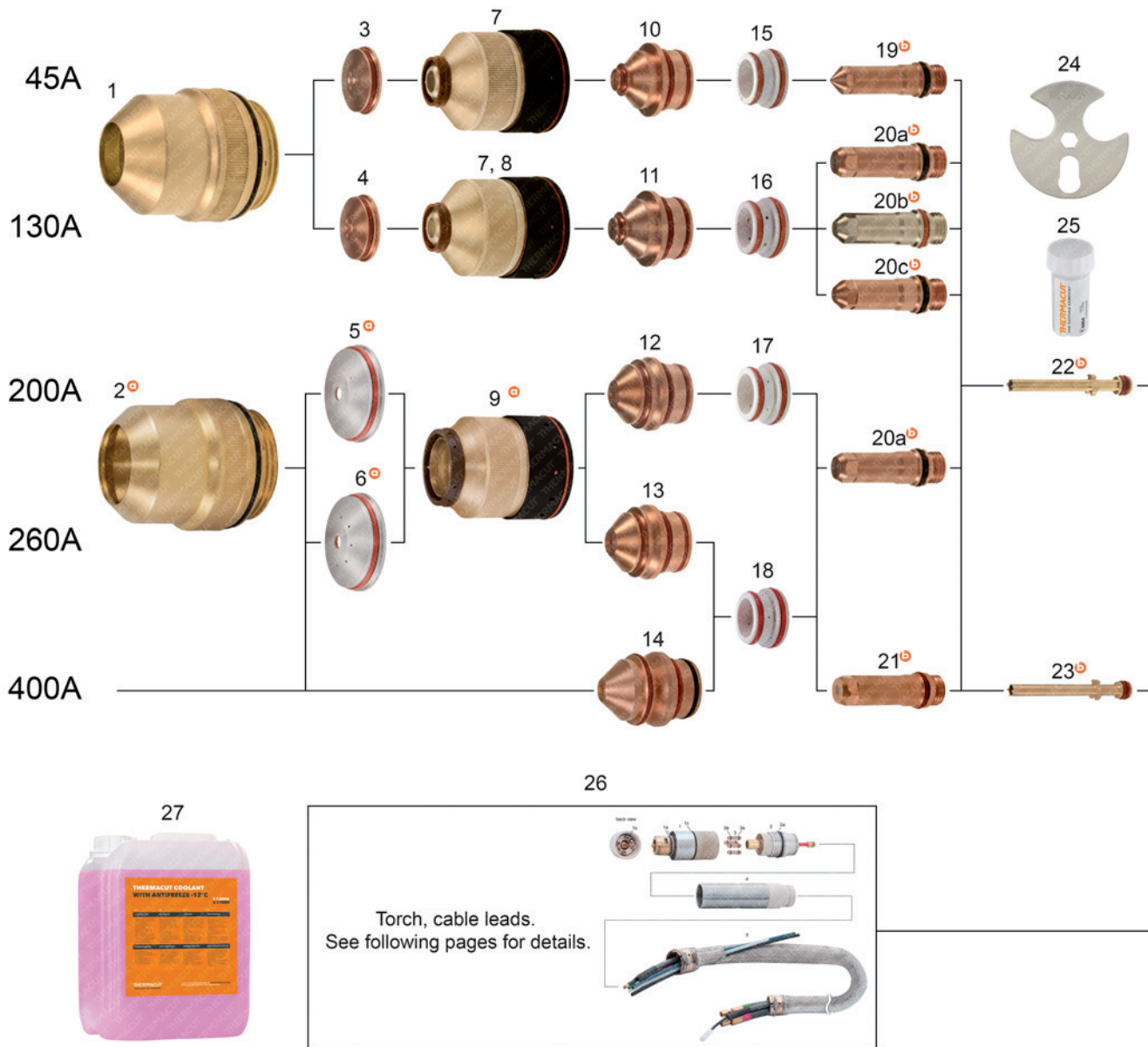


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR  
Hypertherm®  
HyPerformance® Plasma  
HPR®130XD/HPR®260XD/HPR®400XD ALUMINIUM**



**Last update of this page: 01/11/2020. See Revision history for details.**

**THERMACUT®**  
THE CUTTING COMPANY

WWW.THERMACUT.CZ  
TEL.: +420 556 423 418  
SALES@THERMACUT.CZ

WWW.THERMACUT.DE  
TEL.: +49 (0) 27 39 40 33 0  
INFO@THERMACUT.DE

WWW.THERMACUT.COM  
TEL.: 1-603-542-6715  
CUSTOMERSERVICE@THERMACUT.COM

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT IS NO WAY AFFILIATED WITH Hypertherm®.  
MOST THERMACUT PARTS ARE MADE FOR OR BY AN IBC COMPANY. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT. THERMACUT RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT PARTS.  
VALID FROM NOVEMBER 2020 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2020 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

**THERMACUT® REPLACEMENT PARTS SUITABLE FOR  
Hypertherm®  
HyPerformance® Plasma  
HPR®130XD/HPR®260XD/HPR®400XD ALUMINIUM**



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	17.	T-10579	220342	Swirl Ring 200A	1
⊕ 2.	T-11270	⊕ 220637-UR	Shield Cap 200-400A	1	18.	T-10596	220405	Swirl Ring 260/400A	1
3.	T-9975	220202	Shield 45A	10	ⓑ 19.	T-9978	ⓑ 220308-UR	Electrode 45A	5
4.	T-9982	220198	Shield 130A	10	ⓑ 20.c	T-9920	ⓑ 220181-UR	Electrode 130A, Air	5
⊕ 5.	T-11956	⊕ 220762-UR	Shield 200A	1	ⓑ 20.b	T-4917	ⓑ 220181-AG	Electrode 130A, Air, SilverEX-®	5
⊕ 6.	T-11957	⊕ 220763-UR	Shield 260A	1	ⓑ 20.a	T-9984	ⓑ 220307-UR	Electrode 130/200/260A	5
7.	T-11273	220756	Inner Retaining Cap 45/130A	1	ⓑ 21.	T-11950	ⓑ 220709-UR	Electrode 400-600A (Bevel)	5
8.	T-11953	220755	Inner Retaining Cap 45/130A	1	ⓑ 22.	T-9882	ⓑ 220340-UR	Cooling Tube 30-260A	1
⊕ 9.	T-11955	⊕ 220758-UR	Inner Retaining Cap 200/260A	1	ⓑ 23.	T-10323	ⓑ 220571-UR	Cooling Tube 400A (260-400A, Bevel)	1
10.	T-9977	220201	Nozzle 45A	1	*24.	TN-0069*	104119-UR	Consumables Removal Tool	1
11.	T-9983	220197	Nozzle 130A	5	25.	T-0994	027055	Silicone Lubricant 25ml	1
12.	T-9987	220343	Nozzle 200A	1	26.	Torch, Cable Leads. See following pages for details.			
13.	T-9990	220406	Nozzle 260A	1	27.	Coolant Liquid. Details on the page 152, section Accessories.			
14.	T-11960	220708	Nozzle 400A (Bevel)	1					
15.	T-10297	220180	Swirl Ring 30-60A	1					
16.	T-10295	220179	Swirl Ring 130A	1					

\* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

⊕ MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

ⓑ THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

**OEM** ORIGINAL PARTS

**SMART SOLUTION** - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

**Last update of this page: 01/11/2020. See Revision history for details.**

**THERMACUT®**  
THE CUTTING COMPANY

WWW.THERMACUT.CZ  
TEL.: +420 556 423 418  
SALES@THERMACUT.CZ

WWW.THERMACUT.DE  
TEL.: +49 (0) 27 39 40 33 0  
INFO@THERMACUT.DE

WWW.THERMACUT.COM  
TEL.: 1-603-542-6715  
CUSTOMERSERVICE@THERMACUT.COM

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT IS NO WAY AFFILIATED WITH Hypertherm®.

MOST THERMACUT PARTS ARE MADE FOR OR BY AN IBG COMPANY. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT. THERMACUT RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT PARTS.

VALID FROM NOVEMBER 2020 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2020 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.