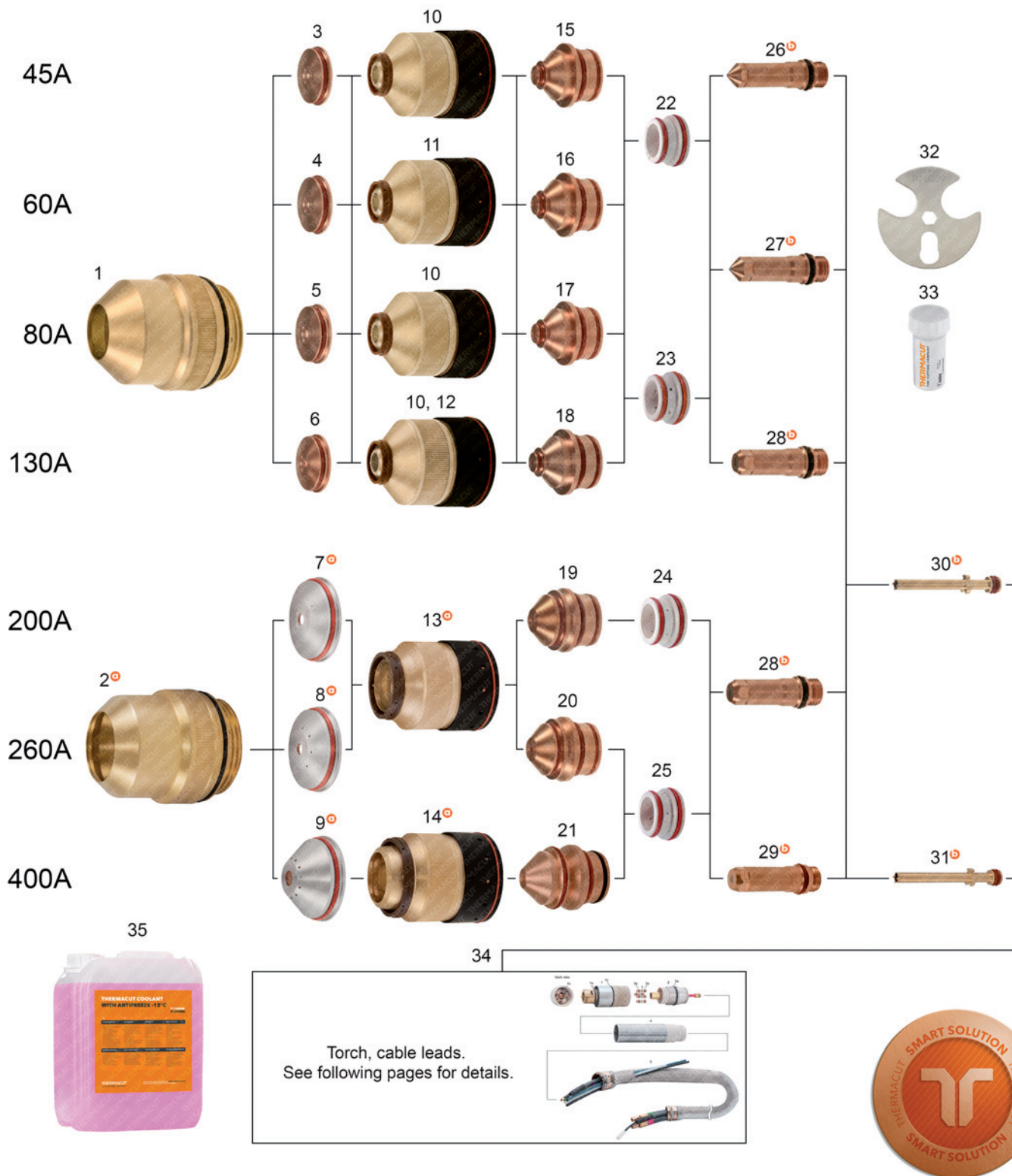


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR  
Hypertherm®  
HyPerformance® Plasma  
HPR®130XD/HPR®260XD/HPR®400XD STAINLESS STEEL**



Last update of this page: 01/11/2020. See Revision history for details.

**THERMACUT®**  
THE CUTTING COMPANY

WWW.THERMACUT.CZ  
TEL.: +420 556 423 418  
SALES@THERMACUT.CZ

WWW.THERMACUT.DE  
TEL.: +49 (0) 27 39 40 33 0  
INFO@THERMACUT.DE

WWW.THERMACUT.COM  
TEL.: 1-603-542-6715  
CUSTOMERSERVICE@THERMACUT.COM

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**Hypertherm®**  
**HyPerformance® Plasma**  
**HPR®130XD/HPR®260XD/HPR®400XD STAINLESS STEEL**



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	19.	T-9987	220343	Nozzle 200A	1
ⓐ 2.	T-11270	ⓐ 220637-UR	Shield Cap 200-400A	1	20.	T-9990	220406	Nozzle 260A	1
3.	T-9975	220202	Shield 45A	1	21.	T-11960	220708	Nozzle 400A (400A, Bevel)	1
4.	T-11954	220815	Shield 60A	1	22.	T-10297	220180	Swirl Ring 30-60A	1
5.	T-9979	220338	Shield 80A	1	23.	T-10295	220179	Swirl Ring 80/130A (130A, Bevel)	1
6.	T-9982	220198	Shield 130A	1	24.	T-10579	220342	Swirl Ring 200A	1
ⓐ 7.	T-11956	ⓐ 220762-UR	Shield 200A	1	25.	T-10596	220405	Swirl Ring 260/400A (260/400A, Bevel)	1
ⓐ 8.	T-11957	ⓐ 220763-UR	Shield 260A	1	ⓑ 26.	T-9978	ⓑ 220308-UR	Electrode 45A	5
ⓐ 9.	T-11958	ⓐ 220707-UR	Shield 400A (400A, Bevel)	1	ⓑ 27.	T-9981	ⓑ 220339-UR	Electrode 60/80A	5
10.	T-11953	220755	Inner Retaining Cap 45/80/130A	1	ⓑ 28.	T-9984	ⓑ 220307-UR	Electrode 130/200/260A	5
11.	T-11951	220814	Inner Retaining Cap 60A	1	ⓑ 29.	T-11950	ⓑ 220709-UR	Electrode 400-600A (Bevel)	5
12.	T-11273	220756	Inner Retaining Cap 130A (N <sub>2</sub> )	1	ⓑ 30.	T-9882	ⓑ 220340-UR	Cooling Tube 30-260A	1
ⓐ 13.	T-11955	ⓐ 220758-UR	Inner Retaining Cap 200/260A	1	ⓑ 31.	T-10323	ⓑ 220571-UR	Cooling Tube 400A (260-400A, Bevel)	1
ⓐ 14.	T-11959	ⓐ 220712-UR	Inner Retaining Cap 400A (400A, Bevel)	1	32.	TN-0069*	104119-UR	Consumables Removal Tool	1
15.	T-9977	220201	Nozzle 45A	1	33.	T-0994	027055	Silicone Lubricant 25ml	1
16.	T-11952	220847	Nozzle 60A	1	34.	Torch, Cable Leads. See following pages for details.			
17.	T-9980	220337	Nozzle 80A	1	35.	Coolant Liquid. Details on the page 152, section Accessories.			
18.	T-9983	220197	Nozzle 130A	1					

\* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

ⓐ MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

ⓑ THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

**SMART SOLUTION** - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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